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## TECHNICAL REPORT

BIG MATS LTD UNIT 6 CAUSEWAY END  LAWFORD  CO11 2LH  United Kingdom	SATRA reference:	FUR7963G6Y8	
		2348	1
	Report ID/Issue number:	35687/1	
	Your reference:		
	Date samples received:	13/12/2023	
	Date(s) work carried out:	03/01/2024 to 05/01/2024	
	Date of report:	09/01/2024	

### Testing Requirements

Testing of an item described by the customer as 'Eva foam tile' to EN 71-1:2014+A1:2018

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Report Signed by:

Johnny Worthington

Report Signatory 

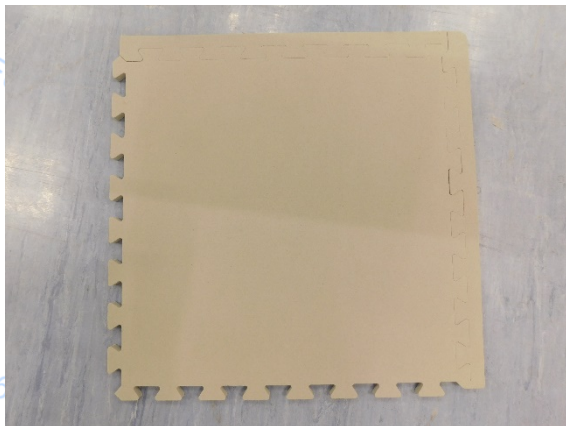
# SATRA Technical Report

## ASSESSMENT OF THE 'EVA FOAM TILE'

As requested by Big Mats Ltd, SATRA have assessed the item submitted, as detailed below.

### SAMPLE SUBMITTED

Sample reference: Eva Foam Tile  
Testing conducted by: P. Green



### TESTS CARRIED OUT

BS EN 71-1:2014+A1:2018 – Safety of Toys. Part 1 – Mechanical and physical properties.

### CONCLUSION

The sample referenced 'Eva Foam Tile' was tested and passed the requirements of EN 71-1:2014+A1:2018 – Safety of toys. Part 1 – Mechanical and physical properties, except clause 4.15.4 c), clause 6 and clause 7.1



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## RESULTS

EN 71-1:2014+A1:2018 – Clause 4 General requirements	Results	Pass/Fail
4.1 Material cleanliness Toys and materials used in toys shall be visually clean and free from infestation. The material shall be assessed visually by the unaided eye rather than under magnification.	The materials used were visually clean and free from infestation	Pass
4.2 Assembly	Not applicable	N/A
4.3 Flexible plastic sheeting	Not applicable	N/A
4.4 Toy bags	Not applicable	N/A
4.5 Glass	Not applicable	N/A
4.6 Expanding materials	Not applicable	N/A
4.7 Edges	Not applicable	N/A
4.8 Points and wires	Not applicable	N/A
4.9 Protruding parts	Not applicable	N/A
4.10 Parts moving against each other	Not applicable	N/A
4.11 Mouth-actuated toys and other toys intended to be put in the mouth	Not applicable	N/A
4.12 Balloons	Not applicable	N/A
4.13 Cords of toys and kites and other flying toys	Not applicable	N/A
4.14 Enclosures	Not applicable	N/A
4.15 Toys intended to bear the mass of a child 4.15.4 Toys not propelled by a child.		
a) Toys shall not collapse when tested according to 8.21 (stability).	a). Toy did not collapse when tested to 8.21	Pass
b) Toys shall not tip over when tested according to 8.23.1 (stability, toys intended to bear the mass of a child).	b). Toy did not tip over when tested to 8.23.1	Pass
c) Toys intended to bear the mass of a child shall, where appropriate, be accompanied by instruction for use, assembly and maintenance instructions.	c). No instructions for use, assembly or maintenance instructions were supplied therefore not tested	N/T
d) Toys that due to their constructions, strength, design or other factors are not suitable for use by children of 36 months and over shall carry a warning.	d). Not applicable	N/A
4.16 Heavy immobile toys	Not applicable	N/A
4.17 Projectile toys	Not applicable	N/A
4.18 Aquatic toys and inflatable toys	Not applicable	N/A
4.19 Percussion caps specifically designed for use in toys and toys using percussion caps	Not applicable	N/A
4.20 Acoustics	Not applicable	N/A
4.21 Toys containing a non-electrical heat source	Not applicable	N/A
4.22 Small balls	Not applicable	N/A
4.23 Magnets	Not applicable	N/A
4.24 Yo-yo balls	Not applicable	N/A
4.25 Toys attached to food	Not applicable	N/A
4.26 Toy disguise costumes	Not applicable	N/A
4.27 Flying toys	Not applicable	N/A

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EN 71-1:2014+A1:2018 – Clause 5 Toys intended for children under 36 months	Results	Pass/Fail
<p>5.1 General requirements</p> <p>The general requirements are as followed:</p> <ul style="list-style-type: none"> <li>a) Toys and removeable components of toys shall not, whatever their position, fit entirely in the cylinder when tested according to 8.2 (small parts cylinder).</li> <li>b) When tested according to 8.3 (torque test), 8.4.2.1 (tension test, general), 8.5 (drop test), 8.7 (impact test) and 8.8 (compression test), toys shall not produce any parts which, whatever their position fit entirely in the cylinder specified in 8.2 (small parts cylinder), or exhibit accessible hazardous sharp edges (8.11) or accessible hazardous sharp points (8.12).</li> <li>c) Metal points and wires with a cross section of 2mm or less that do not necessarily present a sharp point according to 8.12 are considered to be potentially hazardous sharp points. They shall therefore be assessed to determine whether they present an unreasonable risk of injury taking into account the foreseeable use of the toy.</li> <li>d) Large and bulky toys shall be tested according to 5.1 b) above with the exclusion of 8.5 (drop test) and with the inclusion of a test according to 8.6 (tip over test).</li> <li>e) Glued wooden toys and toys with glued on plastic decals shall be tested according to 8.9 (soaking test) before being tested according to 5.1 b). Flakes of paint that have come loose from painted toys are exempt from being tested according to 8.2 (small parts cylinder). Thick surface coatings such as varnish are not exempt.</li> <li>f) The casing of toys intended for children too young to sit up unaided shall not crack when tested according to 5.1 b). A crack may be accepted if it clearly does not create a hazard.</li> <li>g) For foam toys and toys containing accessible foam components, clamps and test fixtures used to perform the tests shall not damage the toy or component such as to affect the results when tested according to 8.3 (torque test) and 8.4.2.1 (tension test, general).</li> </ul>	<ul style="list-style-type: none"> <li>a). Neither the whole item nor any removeable component fit in the small parts cylinder</li> <li>b). See table 1 for results</li> <li>c). Not applicable</li> <li>d). Not applicable</li> <li>e). Not applicable</li> <li>f). Not applicable</li> <li>g). The clamps did not damage the toy such as to affect the results.</li> </ul>	<ul style="list-style-type: none"> <li>Pass</li> <li>Pass</li> <li>N/A</li> <li>N/A</li> <li>N/A</li> <li>N/A</li> <li>Pass</li> </ul>
5.2 Soft-filled toys and soft-filled parts of a toy	Not applicable	N/A
5.3 Plastic sheeting	Not applicable	N/A
5.4 Cords, chains and electrical cables in toys	Not applicable	N/A
5.5 Liquid-filled toys	Not applicable	N/A



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5.6 Speed limitation of electrically-driven ride-on toys	Not applicable	N/A
5.7 Glass and porcelain	Not applicable	N/A
5.8 Shape and size of certain toys	Not applicable	N/A
5.9 Toys comprising monofilament fibres	Not applicable	N/A
5.10 Small balls	Not applicable	N/A
5.11 Play figures	Not applicable	N/A
5.12 Hemispheric shaped toys	Not applicable	N/A
5.13 Suction cups	Not applicable	N/A
5.14 Straps intended to be worn fully or partially around the neck	Not applicable	N/A
5.15 Sledges with cords for pulling	Not applicable	N/A

**Table 1 – Clause 5.1 Torque, tension, drop and impact test results**

Test	Test Methods	Requirements	Pass/Fail
Torque test	EN 71-1 Clause 8.3	Component that can be gripped between thumb and forefinger a torque is applied until either a rotation of 180° is attained, or a torque of 0.34Nm is reached.	Pass
Tension test	EN 71-1 Clause 8.4.2.1	Tensile force of 90N for 10 seconds when the largest accessible dimension is greater than 6mm	Pass
Drop test	EN 71-1 Clause 8.5	Product is dropped 5 times through a height of 850mm onto a drop plate	Pass
Impact test	EN 71-1 Clause 8.7	A 1kg metallic weight is dropped through a height of 100mm onto the product	Pass
Compression test	EN 71-1 Clause 8.8	A compressive force of 110N is applied through a rigid disc on any accessible surface area that is inaccessible to flat surface contact during the drop test or tip over tests	Pass

EN 71-1:2014+A1:2018 – Clause 6 Packaging	Results	Pass/Fail
Requirements for plastic packaging	No plastic packaging provided therefore not tested	N/T

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<b>EN 71-1:2014+A1:2018 – Clause 7 Warnings and information for use</b>	<b>Results</b>	<b>Pass/Fail</b>
7.1 General	No warnings present/provided therefore not tested	N/T
7.2 Toys not intended for children under 36 months	Not applicable	N/A
7.3 Latex balloons	Not applicable	N/A
7.4 Aquatic toys	Not applicable	N/A
7.5 Functional toys	Not applicable	N/A
7.6 Hazardous sharp functional edges and points	Not applicable	N/A
7.7 Projectile toys	Not applicable	N/A
7.8 Imitation protective masks and helmets	Not applicable	N/A
7.9 Toy kites	Not applicable	N/A
7.10 Roller skates, inline skates, skateboards and certain other ride-on toys	Not applicable	N/A
7.11 Toys intended to be strung across a cradle, cot or perambulator	Not applicable	N/A
7.12 Liquid filled teethingers	Not applicable	N/A
7.13 Percussion caps specifically designed for use in toys	Not applicable	N/A
7.14 Acoustics	Not applicable	N/A
7.15 Toy bicycles	Not applicable	N/A
7.16 Toys intended to bear the mass of a child	Not applicable	N/A
7.17 Toys comprising monofilament fibres	Not applicable	N/A
7.18 Toy scooters	Not applicable	N/A
7.19 Rocking horses and similar toys	Not applicable	N/A
7.20 Magnetic/electrical experimental sets	Not applicable	N/A
7.21 Toys with electrical cables exceeding 300mm in length	Not applicable	N/A
7.22 Toys with cords or chains intended for children of 18 months and over but under 36 months	Not applicable	N/A
7.23 Toys intended to be attached to a cradle, cot or perambulator	Not applicable	N/A
7.24 Sledges with cords for pulling	Not applicable	N/A
7.25 Flying toys	Not applicable	N/A
7.26 Improvised projectiles	Not applicable	N/A

*N/A denotes Not applicable*

*N/T denotes Not tested*

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When reporting results against a conformance statement (Pass/Fail or the allocation of a class or level) then uncertainty of measurement is taken into account based on a non-binary acceptance which itself is based on the guard band being equal to the expanded uncertainty.

Where the result corrected for uncertainty falls within the tolerance of the conformance statement then the risk of the conformance statement being a false accept or false reject is up to 2.5% and SATRA will in this instance quote a Pass/Fail, class, or level.

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